Date: 03.10.2023



## Ref: SSPL/ PCCF/MoEF/BLR/2023-24/220

To, Addl. Principal Chief Conservator of Forests (C) Ministry of Environment, Forest and Climate Change Regional Office (SZ), Kendriya Sadan, 4th Floor, E&F Wings, 17th Main Road, Koramangala II Block, Bangalore - 560034

> Half Yearly Compliance Report-April - September 2023 Submission of Sub: Action taken report.

Ref:

- 1. Environmental Clearance issued by MoEF vide no. J-11011 / 959 / 2008 – IA II (I) dated 10<sup>th</sup> June 2009
- 2. TOR letter issued by MoEF&CC vide no. J-11011/959/2008-IA II(I) dated 27th May 2016
- 3. Your Satisfactory Report vide F.No.EP/12.1/629/KAR/1228 dated 15th Feb 2021.
- 4. Environmental Clearance issued by MoEF vide no. J-11011 / 959 / 2008 – IA II (I) dated 06<sup>th</sup> May 2021.

## Respected Sir,

We thank your good selves for issuing us the Certified Compliance Report for our existing Environment Clearance issued by MoEF vide no. J-11011 / 959 / 2008 – IA II (I) dated 10th June 2009.

With reference to the above, we are here with submitting the Action taken report.

	Specific conditions	Remarks
i.	PM emission level from stacks shall be less than 30 mg/Nm3.	Will be complied as required for New Projects
ii.	Air cooled condensers shall be used in CPP.	Will be implemented
iii.	642 KLD ground water shall be used. Permission for 1000 KLD ground water withdrawal shall be obtained. PP shall make alternate arrangement for water from Surface water sources in next three years.	Approval for additional ground water qty. will be taken. We have submitted request letter to the



















		department for surface water sources. <b>Annexure - 1</b>
iv.	Land use shall be changed to Industrial purpose by December, 2021.	We have taken consent from land owners.
V.	PP shall protect the seasonal Nallah passing through the property and landscape it. Green belt shall be planted in 33-acre land (33 %). Measures to arrest soil erosion with the objective of soil stabilization along the Nallah (stream) banks shall be taken up. 2500 trees shall be planted per ha for Green belt development.	Implemented we have purchased few samplings from RFO to increase green belt development. Annexure - 2
vi.	Sanitary waste water shall be treated in STP.	Requirement will be reviewed
vii.	Iron ore tailings shall be dewatered in the filter press and utilized. Max storage capacity for dry sludge shall be 30 days.	Will be implemented suitably
viii.	100% of solid waste shall be utilized/ sold. No dumping of solid waste is permitted.	Will be Implemented
ix.	All plant roads shall be paved and industrial vacuum cleaners shall be used to clean the roads regularly latest by June 2021.	Due to raining season this activity will need more time. Suitable action shall be taken.
х.	All stockyards shall have impervious flooring and shall be equipped with water spray system for dust suppression. Stock yards shall also have garland drains to trap the run off material.	Suitable action will be taken after freezing Plant layout for expansion Projects.
xi.	3 Nos of Continuous Ambient Air Quality Monitoring Stations (CAAQMS) shall be installed and location of these stations shall be finalized in consultation with SPCB.	Feasibility will be studied.
xii.	The recommendations of the approved Site-Specific Conservation Plan <i>I</i> Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report.	Complied as per Management Plan - Annexure 3

B.	General conditions	
I.	Statutory compliance:	
i.	The Environment Clearance (EC) granted to the project/activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time.  It does not tantamount/construe to approvals/consent/permissions etc., required to be obtained or standards/conditions to be followed under any other Acts/Rules/Subordinate legislations, etc., as may be applicable to the project.	Will follow
II.	Air quality monitoring and preservation	
i.	The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission as well as three Continuous Ambient Air Quality Station (CAAQS) for monitoring AAQ parameters with respect to standards  Prescribed in Environment (Protection) Rules 1986 as amended from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier  Specification through labs recognised under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Will Follow
ii.	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognised under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Will follow
iii.	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	Will be Implemented
iv.	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.	Will follow
V.	Recycle and reuse iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting/ agglomeration.	Will follow
vi.	The project proponent shall ensure covered transportation and conveying of ore, coal and other raw material to prevent spillage and dust generation.	Will follow

vii.	The project proponent shall provide primary and secondary	Will be implemented
	fume extraction system at all melting furnaces.	suitably
viii.	Wind shelter fence and chemical spraying shall be provided	Will be followed based on
	on the raw material stock piles.	feasibility
ix.	Design the ventilation system for adequate air changes as	Will follow
	per prevailing norms for all tunnels, motor houses, Oil	
	Cellars.	

III.	Water quality monitoring and preservation	
i.	The project proponent shall install 24x7 continuous eff1ue11t monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 (G.S.R 414 (E) dated 30th May 2008; G.S.R 277 (E) dated 3st March 2012 (applicable to IF/EAF); S.O. 3305 (E) dated 7th December 2015 (Thermal Power Plants) as amended from time to time and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognised under Environment (Protection) Act, 1986 <i>or</i> NABL accredited laboratories.	There is no effluents from our processes and all the water is re-circulated within plant for various downstream processes cooling purpose and dust suppression.
ii.	The project proponent shall monitor regularly ground water quality at least twice a year (pre- and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognised under Environment (Protection) Act, 1986 and NABL accredited laboratories.	Will follow
iii.	Adhere to 'Zero Liquid Discharge'.	Followed
iv.	Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.	Will check feasibility and requirement
V.	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.	Will check requirement and do needful

IV.	Noise monitoring and prevention	
	Noise quality shall be monitored as per the prescribed	Will follow
i.	Noise Pollution (Regulation and Control) Rules, 2000	
	and report in this regard shall be submitted to Regional	

Officer of the Ministry as a part of six-monthly
compliance report.

V.	<b>Energy Conservation measures</b>	
i.	Energy conservation measures may be adopted such as adoption of solar energy and provision of LED lights etc., to minimize the energy consumption.	

VI.	Waste management	
i.	Used refractories shall be recycled as far as possible.	Followed
ii.	100% utilization of fly ash shall be ensured. All the fly	100 % Fly ash is utilized for
	ash shall be provided to cement and brick	in-house production of Fly
	manufacturers for further utilization and	Ash Blocks.
	Memorandum of Understanding in this regard shall be	Annexure 4
	submitted to the Ministry's Regional Office.	
iii.	Oily scum and metallic sludge recovered from rolling	Will be followed
	mills ETP shall be mixed, dried, and briquetted and	
	reused in melting Furnaces.	
iv.	Kitchen waste shall be composted or converted to	Bio-digester is installed and
	biogas for further use.	bio-gas is utilized for cooking
		purpose in Canteen.
		Annexure 5

VII.	Green Belt	
	The project proponent shall prepare GHG emissions	Will be implemented
i.	inventory for the plant and shall submit the Programme	
	for reduction of the same including carbon	
	sequestration including plantation.	

VIII.	Public hearing and Human health issues	
	Emergency preparedness plan based on the Hazard	Will be implemented
i.	identification and Risk Assessment (HIRA) and	
	Disaster Management Plan shall be implemented.	
ii.	The project proponent shall carry out heat stress	All required PPEs are
	analysis for the workmen who work in high temperature	provided and followed
	work zone and provide Personal Protection Equipment	strictly.
	(PPE) as per the norms of Factory Act.	
iii.	Occupational health surveillance of the workers shall be	Will Follow
	done on a regular basis and records maintained.	

IX.	<b>Corporate Environment Responsibility</b>	
	The project proponent shall comply with the provisions	Will Follow
i.	contained in this Ministry's OM vide F.No. 22-65/20 17-	
	JA.III dated 30/09/2020.	
ii.	The company shall have a well laid down environmental	Complied.
	policy duly approve by the Board of Directors. The	Annexure 6
	environmental policy should prescribe for standard	
	operating procedures to have proper checks and balances	
	and to bring into focus any	
	Infringements/deviation/violation of the environmental I	
	forest <i>I</i> wildlife norms <i>I</i> conditions. The company shall	
	have defined system of reporting infringements <i>I</i> deviation	
	I violation of the environmental/ forest I wildlife norms I	
	conditions and <i>I</i> or shareholders <i>I</i> stake holders. The copy	
	of the board resolution in this regard shall be submitted to	
	the MoEF&CC as a part of six-monthly report.	
iii.	A separate Environmental Cell both at the project and	Complied
	company head quarter level, with qualified personnel shall	
	be set up under the control of senior Executive, who will	
	directly to the head of the organization.	

X.	Miscellaneous	
i.	The project proponent shall make public the environmental	Will Follow
	clearance granted for their project along with the	
	environmental conditions and safeguards at their cost by	
	prominently advertising it at least in two local newspapers	
	of the District or State, of which one shall be in the	
	vernacular language within seven days and in addition this	
	shall also be displayed in the project proponent's website	
	permanently.	
ii.	The copies of the environmental clearance shall be	Complied
	submitted by the project proponents to the Heads of local	
	bodies, Panchayats and Municipal Bodies in addition to the	
	relevant offices of the Government who in turn has to	
	display the same for 30 days from the date of receipt.	
iii.	The project proponent shall upload the status of compliance	Complied.
	of the stipulated environment clearance conditions,	
	including results of monitored data on their website and	
	update the same on half-yearly basis.	
iv.	The project proponent shall monitor the criteria pollutants	Will Follow
	level namely; PM <sub>10</sub> , SO <sub>2</sub> .NOx (ambient levels as well as	
	stack emissions) or critical sectoral parameters, indicated for	
	the projects and display the same at a convenient location for	

	disclosure to the public and put on the website of the company.	
v.	The project proponent shall submit six-monthly reports on	Will Follow
	the status of the compliance of the stipulated environmental	
	conditions on the website of the ministry of Environment,	
	Forest and Climate Change at environment clearance portal.	
vi.	The project proponent shall submit the environmental	Will Follow
	statement for each financial year in Form-V to the concerned	Annexure 7
	State Pollution Control Board as prescribed under the	
	Environment (Protection) Rules, 1986, as amended	
	subsequently and put on the website of the company.	
vii.	The project proponent shall inform the Regional Office as	Will follow
	well as the Ministry, the date of financial closure and final	
	approval of the project by the concerned authorities,	
	commencing the land development work and start of	
	production operation by the project.	
viii.	The project proponent shall abide by all the commitments	Will follow
	and recommendations made in the EIA/EMP report,	
	commitment made during Public Hearing and also that	
	during their presentation to the Expert Appraisal Committee.	
ix.	No further expansion or modifications in the plant shall be	Will follow
	carried out without prior approval of the Ministry of	
	Environment, Forests and Climate Change (MoEF&CC).	
X.	Concealing factual data or submission of false/fabricated	Noted
	data may result in revocation of this environmental clearance	
	and attract action under the provisions of Environment	
:	(Protect ion) Act, 1986.	NI
xi.	The Ministry may revoke or suspend the clearance, if	Noted
	implementation of any of the above conditions is not satisfactory.	·
xii.	The Ministry reserves the right to stipulate additional	Noted
AII.	conditions if found necessary. The Company in a time bound	Noteu
	manner shall implement these conditions.	
xiii.	The Regional Office of this Ministry shall monitor	Will Follow
XIII.	compliance of the stipulated conditions. The project	Will Pollow
	authorities should extend full cooperation to the officer (s)	
	of the Regional Office by furnishing the requisite data I	
-	information/monitoring reports.	
xiv.	Any appeal against this EC shall lie with the National Green	Noted
AIV.	Tribunal, if preferred, within a period of 30 days as	110000
	prescribed under Section 16 of the National Green	
	Tribunal Act, 20 I 0.	
L	THOUNGI ACL, 20 TO.	

In view of the above, we request your good selves to confirm the Compliance Report on status of compliance on conditions.

Kindly do the needful.

Thanking you. Yours faithfully,

For Sunvik Steels Pvt Ltd

For SUNVIK STEELS PVT. LTD.

Authorised Signatory